INSTRUCTIONS-PARTS LIST



This manual contains IMPORTANT WARNINGS and INSTRUCTIONS READ AND RETAIN FOR REFERENCE

HYDRA-CLEAN® 1535 Pressure Washer

P/N 800-064 SERIES A

1500 psi (103 bar) OPERATING PRESSURE

1800 psi (124 bar) MAXIMUM WORKING PRESSURE



GRACO INC. P.O. Box 1441 MINNEAPOLIS, MN 55440-1444 ©COPYRIGHT 1984 GRACO INC.

WARNING

HIGH PRESSURE SPRAY CAN CAUSE SERIOUS INJURY. FOR PROFESSIONAL USE ONLY. OBSERVE ALL WARNINGS.

Read and understand all instruction manuals before operating equipment.

INJECTION HAZARD

Fluids under high pressure from spray or leaks can penetrate the skin and cause extremely serious injury, including the need for amputation.

NEVER point the spray gun at anyone or any part of the body.

NEVER put hand or fingers over the spray tip.

NEVER try to stop or deflect leaks with your hand or body.

ALWAYS have the tip guard in place when spraying.

MEDICAL TREATMENT

If any fluid appears to penetrate your skin, get EMERGENCY MEDICAL CARE AT ONCE. DO NOT TREAT AS A SIMPLE CUT.

Tell the doctor exactly what fluid was injected. For treatment instructions have your doctor call the NATIONAL POISON CENTER NETWORK (412)681-6669

AVOID COMPONENT RUPTURE

Even after you shut off the gasoline engine, there is high pressure in the pump, hose and gun until you release it by triggering the gun. So before removing the spray tip or servicing the unit, *always* shut off the unit *and* trigger the gun to release pressure.

Be sure that all accessory items and system components will withstand the pressure developed. *NEVER* exceed the pressure rating of any component in system. *NEVER* alter or modify equipment — your personal safety, as well as the function of the equipment, is at stake. Maximum working pressure 1800 PSI (124 bar).

Before each use, check hose for weak, worn or damaged conditions caused by traffic, sharp corners, pinching or kinking. Tighten all fluid connections securely before each use. Replace any damaged hose.

Do not use chemicals or agents which are not compatible with Buna-N and PVC or neoprene cover of hose.

Do not leave a pressurized unit unattended. Shut off the unit and release pressure before leaving.

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FIRE

Do not spray flammable liquids. Do not operate the engine where combustible fumes or dust may be present.

GAS ENGINE PRECAUTIONS

NEVER fill fuel tank while engine is running or hot. Avoid the possibility of spilled fuel causing a fire. Always refuel slowly to avoid spillage.

NEVER operate engine in a closed building unless the exhaust is piped outside. The exhaust contains carbon monoxide, a poisonous, odorless and invisible gas, which, if breathed, may cause serious illness or possibly death.

NEVER make adjustments on machinery while it is connected to the engine; first remove the ignition cable from the spark plug. Turning over the machinery by hand during adjusting or cleaning might start the engine and machinery, causing serious injury to the operator.

NEVER run the engine with governor disconnected, or operate at speeds in excess of 3600 RPM load.

Precaution is the best insurance against an accident. When starting the engine, maintain a safe distance from moving parts of the equipment.

GENERAL

NEVER run the unit with the belt guard removed. Keep clear of moving parts when the unit is running.

Observe detergent manufacturer's safety precautions. Avoid getting detergent or other liquids in your eyes. Follow the directions on the container regarding contact with eyes, nose, and skin, breathing fumes, etc. Always wear full goggles to protect your eyes from the spray as well as any debris dislodged by the spray. If necessary, wear gloves or other protective clothing. If antidotes or treatment are recommended, be prepared to use them.

DON'T spray toxic chemicals such as insecticide or weed killer.

IMPORTANT

United States Government safety standards have been adopted under the Occupational Safety and Health Act. These standards — particularly the General Standards, Part 1910, and the Construction Standards, Part 1926 — should be consulted in connection with your use of airless spray equipment. INSTALLATION



Refer to the engine instruction booklet provided with the unit.

Install Hose and Spray Gun

Connect the spray hose to the spray gun by inserting the pin at the end of the hose into the quick disconnect coupler on the gun. Connect the hose to the fluid outlet in the same way.

Cleaning Accessories

For spraying detergent or other cleaning solution, we recommend using a chemical injector kit. See Accessories and instruction manual 801-645 for installation and operation.

For removing rust and old paint we recommend using a water sandblaster. See Accessories and instruction manual 801-646 for installation and operation.

Connect To Water Supply

- CAUTION -

Before attaching to water supply, check local plumbing code regarding cross-connection to water supply.

Do not exceed 160°F (70°C) water temperature to pump in a direct supply system.

Connect a hose with at least a 3/4 in. (19 mm) ID from your city water supply to the unit's 3/4 in. garden hose threaded inlet. The supply hose should not be more than 50 ft. (15 m) long.

NOTE: For a direct supply system, your water source at the unit *must* have a flow rate of *AT LEAST 5 GPM (19 LITER/MIN).*

If your operating conditions are different from above, contact our Customer Service Department for assistance.

OPERATION

Startup

Before starting, be sure to read the safety warnings and setup instructions.

Check the oil and gasoline levels daily.

Turn on the water supply.

Trigger the gun to release any back pressure.

- WARNING -

DO NOT wire or tie the gun trigger into the open or triggered position.

Set the choke and open the fuel valve.

NOTE: For easier starting, hold the gun trigger open while pulling the rope.

Put your foot on the frame or wheel to steady the unit when you pull the starter rope. Hold the gun in your left hand with the trigger open while starting the engine.

Grasp the starter rope grip and rapidly pull out the cord two or three feet (1 m). Repeat if necessary with the choke opened slightly. When the engine starts, immediately release the gun trigger. Open the choke gradually.

- CAUTION -

Never run the cleaning unit dry. Costly damage to the pump will result. Always be sure water supply is completely turned on before operating.

Inspect all connections for any leaks. Tighten if necessary.

Cleaning

For Hydra-Clean technique, see the Chemical Injector manual, 801-645.

For abrasive cleaning, see the Water Sandblaster manual, 801-646.

– WARNING –

Follow these precautions when removing and installing nozzles:

- 1. Shut off the cleaning unit and trigger the gun to relieve pressure. Engage the trigger safety.
- 2. Keep the nozzle and the tube pointed away from you and everyone else.
- 3. Do not put your hand over the tip to push the nozzle into place. Grasp it from the side and keep your fingers away from the tip.
- Do not let anyone else touch the spray valve while you are cleaning nozzles.
- 5. Be sure the slip ring is pushed forward to lock the nozzle in place before triggering the spray gun.

Shutdown and Care Of Unit

When unit is not in use, turn off water supply.

When shutting down for the day or weekend, shut off unit, shut off water supply valve, and trigger gun to release pressure. Wipe off the unit with a damp rag.

- CAUTION -

Shut off cleaning unit when not actually spraying, for longer pump life. The pump will overheat if left running for over 10 minutes without spraying.

Check the filter screen in the water inlet connection as often as necessary, at least daily. Do not operate the unit with the inlet and filter screen removed.

DO NOT try to adjust the unloader valve or change the engine speed. Changing these settings may cause excessive pressure, intermittent unloader operation, wasted fuel and increased wear on parts and will void the warranty.

PUMP MUST NOT BE RUN DRY and must be drained of water prior to exposure to freezing temperatures. Use and store the unit where it will not be subjected to freezing temperatures. If water does freeze in the unit, thaw before trying to start. A 50% anti-freeze solution may be pumped prior to cold weather storage.

Use only spray tips that are matched to the unit to avoid excessive cycling and wear of the unloader valve. See ACCESSORIES.

- CAUTION -

Let a frozen pump thaw in a warm place. Don't pour hot water on a frozen pump. A sudden temperature change may crack the ceramic plungers.

Do not pump caustic materials.

Before extended storage, flush the pump with light oil.

Avoid dragging hose over an abrasive surface such as cement. This causes excessive wear and shorter hose life.

Clean the intake line strainer daily.

Lubrication and Care

Change the engine oil after every 100 hours of operation. Drain oil with engine warm. Engine requires 3 pints (1.4 liters) 30W oil. See separate instruction manual for maintenance procedures.

Fill pump crankcase to dot on oil gauge window with 16 oz. (0.47 liters) of crankcase oil (part no. 801-144) or equivalent SAE 40 weight hydraulic oil with antiwear and rust inhibitor additives. Change initial fill after 50 hour running period. Change oil every 3 months or at 500 hour intervals.

- WARNING -

NEVER alter adjustment or modify the unloader valve.

Altering or adjusting unloader will not increase performance of unit.

Service of the unloader must be performed only by qualified service personnel.

TROUBLESHOOTING

PROBLEM	CAUSE	SOLUTION		
Engine Will Not Start Or Hard To Start.	No gasoline in fuel tank or carburetor.	Fill the tank with gasoline, open fuel shut-off valve.		
	Water in gasoline or old fuel.	Drain fuel tank and carburetor. Use new fuel		
	Choked improperly. Flooded	Open choke and crank engine several times to clear out the gas.		
	Dirty carburetor air filter.	Remove and clean.		
	Spark plug dirty or improper gap.	Clean, adjust the gap or replace.		
	Spray gun closed.	Trigger spray gun.		
Engine Misses Or Lacks	Partially plugged air filter.	Remove and clean.		
Power	Spark plug dirty, wrong gap, or wrong type.	Clean, adjust the gap, or replace.		
	Incorrect ignition timing.	Time engine.		
Low Pressure	Worn nozzle.	Replace with nozzle of proper size.		
	Belt slippage.	Tighten or replace; use correct belts and replace . both at same time.		
	Air leak in inlet plumbing.	Disassemble, reseal, and reassemble.		
	Relief valve stuck, partially plugged or improperly adjusted; valve seat worn.	Clean, and adjust relief valve, check for worn and dirty valve seats. Kit available.		
	Inlet suction strainer clogged or improper size.	Clean. Use adequate size. Check more frequently.		
	Worn packing. Abrasives in pumped fluid or severe cavita- tion. Inadequate water supply.	Install proper filter. Check flow available to pump.		
	Fouled or dirty inlet or discharge valves.	Clean inlet and discharge valve assemblies.		
	Worn inlet or discharge valves. Leaky discharge hose	Replace worn valves, valve seats and/or discharge hose.		
Pump runs extremely rough, pressure low.	Restricted inlet or air entering the inlet plumbing.	Proper size inlet plumbing; check for air tight seal.		
	Inlet restrictions and/or air leaks. Stuck inlet or discharge valve.	Clean out foreign material, replace worn valves.		
	Leaking H.P. seals.	Replace seals.		
Water leakage from under the manifold.	Worn packing.	Install new packing.		
Water in pump crankcase.	May be caused by humid air condensing into water inside the crankcase.	Change oil at 3 month or 500 Hour intervals using Crankcase Oil (other approved oil every month or 200 hours) P.N. 801-144.		
Frequent or premature failure	Scored plungers.	Replace plungers.		
of the packing.	Over pressure to inlet manifold.	Reduce inlet pressure.		
1	Damaged or worn plungers.	Replace plungers.		
	Abrasive material in the fluid being pumped.	Install proper filtration on pump inlet plumbing.		
	Excessive pressure and/or temperature of fluid being pumped.	Check pressures and fluid inlet temperature; be sure they are within specified range.		
1	Over pressure of pumps.	Reduce pressure.		
	Running pump dry.	Do not run pump without water.		
Strong surging at the inlet and low pressure on the discharge side.	Foreign particles in the inlet or discharge valve, or worn inlet and/or discharge valves.	Check for smooth lap surfaces on inlet and discharge valve seats. Discharge valve seats and inlet valve seats may be lapped on a very fine oil stone.		

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PARTS LIST Pressure Washer Assembly, 800-064

REF	PART			REF	PART		
NO.	NO.	DESCRIPTION	QTY.	NO.	NO.	DESCRIPTION	QTY.
1	800-130	GUN ASSEMBLY, see parts		33	*801-090	QUICK COUPLE, male	5
		drawing/list page 10	1	34	*801-552	TIP, 2506 MEG, 1/4 thd., 25°	1
2	*801-665	TIP, 0006 MEG, 1/4 thd., 0°	1	35	801-723	LABEL, Model 1535	1
3	*801-666	TIP, 1506 MEG, 1/4 thd., 15°	1	36	800-080	CHASSIS WELDMENT	1
4	800-081	PUMP ASSEMBLY, see parts		37	801-529	BELTGUARD, base	1
		drawing/list page 9	1	38	801-177	BELTGUARD, cover	1
5	801-230	BELT, drive	1	39	801-541	HANDLE	1
6	801-129	LABEL, warning	1	40	801-539	BUMPER	1
7	801-141	DECAL, caution	1	41	801-537	WELDMENT, leg support	1
8	801-542	LABEL, identification	1	42	801-505	FOOT RETAINER	1
9	801-131	PLATE, serial no.	1	43	801-506	BOOT, lea	1
10	801-594	ENGINE, 7 h.p.	1	44	801-573	AXLE	1
11	801-087	SCREW, rnd. hd., 1/4-20 x 1-3/4"	5	45	801-504	FOOT	1
12	801-942	SCREW, hex hd., 5/16-18 x 3"	1	46	801-132	RIVET. drive	2
13	801-022	SCREW, hex hd., 5/16-18 x 1-3/4"	4	47	801-593	SPRING	1
14	801-941	SCREW, hex hd., 5/16-18 x 1"	4	48	801-550	WHEEL	2
15	801-531	SCREW, hex hd., 3/8-16 x 7"	1	49	*801-553	TIP, 4006 MEG, 1/4 thd., 40°	1
16	801-546	SCREW, hex hd., 3/8-16 x 1-1/4"	4	50	801-130	LABEL warning	1
17	801-872	SCREW, hex hd., M6 x 20 MM	4	51	801-605	SCREW, hex hd., #10-24 NC	1
18	801-023	WASHER, flat, 1/4	24	52	801-606	WASHER, flat, 3/16	1
19	801-015	WASHER, flat, 5/16	5	53	801-612	WASHER, flat, 7/16	2
20	801-139	WASHER, lock, 1/4	4	54	801-875	WASHER, lock, #10	1
21	801-025	WASHER, lock, 5/16	12	55	801-367	BUMPER	1
22	801-363	WASHER, lock, 3/8	4	56	801-608	PIN, rolf	1
23	801-024	NUT, 5/16-18	11	57	801-609	BRACKET, support	1
24	801-499	NUT, locking, 3/8-16	1	58	801-555	LABEL, chk. oil	1
25	801-020	NUT, locking, 1/2-13	2	59	801-103	NIPPLE, hex, 1/4 x 3/8	1
26	801-701	SCREW, hex hd., 1/4-20 NC x 1/2	2	60	801-521	RAIL STIFFNER WELDMENT	1
27	801-548	GROMMET	5	61	801-520	RAIL STIFFNER BRACKET	1
28	801-007	HOSE, H.P., 1/4 x 50 ft.	1	^			
29	801-591	PULLEY, pump	1	Orae	er parts by nar	ne and series letter of the assemi	bly for
30	801-934	PULLEY, engine	1	whic	n you are ord	ering.	
31	801-137	KEY, pulley	i	*Rec	ommended "t	ool box'' spare parts.	
32	*801-009	QUICK COUPLE, female	2			- a e	

PARTS DRAWING Unloader Assembly, 800-132 1500 PSI (103 bar) Max.



PARTS LIST Unloader Assembly, 800-132

REF	PART		
NO.	, NO.	DESCRIPTION	QTY.
1	801-045	CAGE, valve	1
2	801-046	O-RING	1
3	801-047	SPRING	1
4	801-048	BALL	1
5	801-049	SEAT	1
6	801-050	O-RING	2
7	800-123	UNLOADER SUB-ASSEMBLY	1
8	801-059	O-RING	1
9	801-412	HOUSING	1
10	801-432	CYLINDER	1
11	801-062	O-RING	1
12	801-063	PLUG	2
13	801-068	HOUSING VALVE	1
14	801-069	SPRING	1
15	801-070	VALVE	1
16	801-071	SEAT	1
17	801-939	O-RING	1

Order parts by name and series letter of the assembly for which you are ordering.

SERVICE

PUMP (Refer to Parts Drawing, Page 9)

NOTE: Three sizes of metric wrenches are necessary for servicing the pump; M30, M10 and M6 Allen wrench.

Valves:

- 1. Remove the hex plug (5) from manifold (6) using M30 wrench.
- 2. Examine o-ring (4) under plug and replace if cuts or distortion exist.
- 3. Remove valve unit and o-ring (3) from cavity.

NOTE: Valve unit may come apart during removal.

- 4. Replace valve unit with P/N 801-472.
- 5. Replace hex plug and torque to 75 ft. lbs. (10.3 K/m).

NOTE: Hex plug should be re-torqued after 5 hours operation.

Pumping Section:

- 1. Remove the eight Allen head cap screws (1) from the manifold using the M6 Allen wrench.
- 2. Carefully separate the manifold from the crankcase.

NOTE: It may be necessary to tap manifold lightly with mallet to loosen.

- CAUTION -

Keep manifold properly aligned with ceramic plungers when removing to avoid damage to plungers or seals.

3. Carefully examine each plunger (21) for any scoring and replace if necessary.

Servicing Plungers:

- 1. Loosen plunger retaining screw (17) 5-6 turns, using M-10 wrench. Push plunger towards crankcase. This will separate plunger and retaining screw.
- Remove retaining screw from plunger and examine o-ring (19), back-up ring (20), and copper bearing/gasket washer (18), Replace if necessary using plunger repair kit P/N 801-663.
- 3. Remove plunger from plunger rod and remove copper flinger (22). Clean or replace if necessary.
- 4. Lightly grease flinger and replace it on plunger rod.
- 5. Replace plunger.
- 6. Lightly grease retaining screw assembly to avoid cutting o-ring. Lightly grease outer end of plunger.
- 7. Install retaining screw assembly into plunger and torque to 14.4 ft. lbs. (2 K/m).

- 8. Lubricate each plunger and carefully slide manifold onto crankcase.
- 9. Replace the eight capscrews and snug them up. Torgue to 16 ft. lbs. (2.2 K/m).
 - **NOTE:** The eight capscrews must be torqued evenly to apply equal pressure on the manifold so that it seats properly and doesn't bind or jam. This is best done by torquing bolts closest to the center of the manifold first and then working out from those bolts.

Servicing V-Packings:

NOTE: Use packing repair kit P/N 801-662.

- 1. After removing the eight capscrews and the manifold carefully pull packing retainer (14) from the manifold. Examine o-ring (15) and replace if necessary.
- 2. Remove low pressure packing (12) and head ring (11).
- 3. Pull intermediate retainer ring (13) from manifold, high pressure packing (12) and head ring (11).
- 4. Inspect all parts and replace if necessary.
 - NOTE: If just the packings are needed use kit 801-662. If rings or retainers need replacement use kit 801-664.
- 5. Thoroughly clean packing cavity in manifold and examine. Lightly grease packing cavity.
- 6. Replace packing assembly in the following order: head ring (11), packing (12), intermediate ring (13), head ring (11), packing (12), packing retainer (14), and o-ring (15).

- CAUTION -

Carefully study the location of each part and the position of the seals to assure proper reassembly and operation.

- 7. Lubricate each plunger and carefully slide manifold onto crankcase.
 - NOTE: When replacing the manifold onto plungers, extreme caution should be exercised to avoid damage to the seals.
- 8. Replace the eight capscrews in the manifold and tighten as previously described (step 9 under servicing plungers).

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- u				ADER ASSEM	ABLY ^{/List,} 32 - 24- 33- 28,	36- 29, 30 27- 26 23		5, 37 - 31 - 39 - 35
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			12-14-15	-10			KIT 80	1-664
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SERVICE Gun, Cartridge Replacement

- 1. Press access pin (12) from gun handle and remove access plate (14) by sliding plate backwards. Remove cartridge (5) from housing (6) by using a 19 mm socket wrench.
- 2. Check inside housing to be sure all o-rings came out when cartridge was removed. If o-ring can be seen inside the housing, remove it, being careful not to damage internal threads in housing.
- 3. Throw away old cartridge and install new cartridge using a small amount of pipe sealant on threads. Be sure to tighten cartridge firmly against housing.
- 4. Slide access plate into place and install access pin.

Gun Assembly, 800-130

REF	PART		
NO.	NO.	DESCRIPTION	ατγ
1	801-134	TUBE, 32"	1
2	801-674	GRIP	1
3	801-009	COUPLER, female guick disconnect	1
4	801-638	SPRAY GUN, (replaceable	
		parts include items 5-18)	1
5	801-639	CARTRIDGE	1
6	801-671	. HOUSING	1
7	801-670	HEX PLUG	1
8	801-256	. TRIGGER PIN	1
9	801-424	. TRIGGER	1
10	801-672	. OUTLET	1
11	801-673	. PIN COVER	2
12	801-428	. ACCESS PIN	1
13	801-419	. HANDLE	1
14	801-427	. ACCESS PLATE	1
15	801-420	TUBE	1
16	801-423	. INLET FITTING	1
17	*801-202	O-RING, quick couple	1

Order parts by name and series letter of the assembly for which you are ordering.

*Recommended "tool box" spare parts.

ACCESSORIES (Must be purchased separately)

CHEMICAL INJECTOR KIT 800-111

For injecting harsh cleaning chemicals downstream from pump.

BACK FLOW PREVENTOR 801-133

Prevent back-up of contaminated water into fresh supply. Install upstream from pump.

WATER SANDBLASTER 800-120

For abrasive cleaning of stubborn dirt and paint. Spray tip not included in kit.

SANDBLASTER SPRAY TIP 801-666

TECHNICAL DATA

ENGINE: BRIGGS & STRATTON 4 cycle, single cylinder, air cooled, 7 hp

GASOLINE TANK: 4 quarts (3.79 liter) capacity

WATER PUMP: 1500 PSI (103 bar) max. pressure; 3-1/2 GPM (13.25 liter/min).

WETTED PARTS: Stainless Steel, Aluminum, Phenolic Plastic, Ceramic Liners, Nitrile Rubber.

UNIT WEIGHT: 156 lb (71 kg)

OVERALL DIMENSION: Length: 40" (1016 mm) Width: 28" (711 mm) Height: 24" (610 mm)

MAX. WATER TEMPERATURE: 160° (70° C)

INLET HOSE CONNECTION: 3/4" garden hose (f)

THE GRACO WARRANTY

Graco Inc. warrants all equipment manufactured by it and bearing its name to be free from defects in material and workmanship under normal use and service. This warranty extends to the original purchaser for a period of 12 months from the date of purchase and applies only when the equipment is installed and operated in accordance with written factory recommendations. This warranty does not cover damage or wear which, in the reasonable judgment of Graco, arises from misuse, abrasion, corrosion, negligence, accident, substitution of non-Graco parts, faulty installation or tampering.

This warranty is conditioned upon the prepaid return of the equipment claimed to be defective for examination by Graco to verify the claimed defect. If the claimed defect is verified, Graco will repair or replace free of charge, any defective parts. The equipment will be returned to the original purchaser transportation prepaid. If inspection of the equipment does not disclose any defect in workmanship or material, repairs will be made at a reasonable charge and return transportation will be charged.

THIS LIMITED WARRANTY IS EXCLUSIVE, AND IS IN LIEU OF ANY OTHER WARRANTIES (EXPRESS OR IMPLIED) INCLUDING WARRANTY OF MERCHANTABILITY OR WARRANTY OF FITNESS FOR A PARTICULAR PURPOSE AND OF ANY NON-CONTRACTUAL LIABILITIES INCLUDING PRODUCT LIABILITIES BASED ON NEGLIGENCE OR STRICT LIABILITY. EVERY FORM OF LIABILITY FOR DIRECT, SPECIAL OR CONSEQUENTIAL DAMAGES OR LOSS IS EXPRESSLY EXCLUDED AND DENIED.

EQUIPMENT NOT COVERED BY GRACO WARRANTY. Accessories or components of equipment sold by Graco that are not manufactured by Graco (such as electric motors, switches, hose, etc.) are subject to the warranty, if any, of their manufacturer. Graco will provide purchaser with reasonable assistance in making such claims.

Factory Branches: Atlanta, Dallas, Detroit, Los Angeles, West Caldwell (N.J.) Subsidiary and Affiliate Companies: Canada; England; Switzerland; France; Germany; Hong Kong; Japan GRACO INC. P.O. BOX 1441 MINNEAPOLIS, MN 55440-1444

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